Type 92W Liquid Regulator

Introduction

The Type 92W pressure-reducing regulator for liquid service includes either a Type 6492H or a Type 6492L pilot (Figure 1). This reliable, dependable regulator uses time-proven design concepts.

Features

- Good Shutoff for Low Downstream Build-up— Type 92W main valve and Types 6492H and 6492L pilots use machine-lapped seating surfaces, a timeproven design which minimizes seat leakage when the downstream demand is zero and the regulator is shutoff.
- **Resistance to Piping Stresses**—Steel constructions are available to help resist piping stresses.
- Ease of Installation—Compact construction reduces installation space requirements. Supply pressure to the pilot is supplied from the inlet side of the main valve through factory-piped tubing; with a standard pilot, this means no separate pilot supply pressure is required.
- Increased Sensitivity to Downstream Pressure Changes—Friction-reducing bellows seal on the pilot stem and large pilot diaphragm areas yield good sensitivity.
- Ease of Pilot Maintenance—Pilot valve plug and seat can be removed for inspection or maintenance without disassembling piping connections and without removing the diaphragm. Pilot inlet screen is easily removed with the seating parts for inspection and cleaning. Diaphragm can be removed without disturbing the seating parts.
- **Application Flexibility**—Pilot with optional tapped spring case is available for use either with an air loading regulator for remote adjustment of outlet pressure setting or, when all compression is removed from the pilot control spring, with a solenoid or switching valve for on-off service.



1 NPT STEEL MAIN VALVE WITH TYPE 6492H PILOT

W4086-3



NPS 3 / DN 80 FLANGED CAST IRON MAIN VALVE WITH TYPE 6492L PILOT

Figure 1. Typical Constructions



Specifications

This section lists the specifications for the Type 92W regulator. Factory specifications are stamped on the nameplate fastened on the regulator at the factory.

Body Sizes and End Connection Styles

	-		-								
	BODY SIZE,	END CONNECTION STYLE AND RATING ⁽¹⁾									
	NPS / DN	Cast Iron Body	Steel Body								
	1, 1-1/2 and 2	NPT	NPT								
	1, 1-1/2, 2, 2-1/2, 3 and 4 / 25, 40, 50, 65, 80 and 100	ANSI CL125 FF and CL250 RF Flanged	ANSI CL150 RF, CL300 RF and CL600 RF Flanged								

Maximum Inlet and Pilot Supply Pressure⁽¹⁾

Cast Iron Main Valve and Pilot: 250 psig / 17.2 bar or body rating limit, whichever is lower **Steel Main Valve and Pilot:** 300 psig / 20.7 bar or body rating limit, whichever is lower

Maximum Differential Pressure⁽¹⁾

150 psig / 10.3 bar or body rating limit, whichever is lower

Minimum Differential Pressure⁽¹⁾

20 psig / 1.4 bar

Outlet (Control) Pressure Ranges See Table 1

Maximum Outlet Pressures(1)

See Table 2

Maximum Allowable Loading Pressure For Pilot With Tapped Spring Case

Combination of pilot control spring setting and spring case loading pressure cannot exceed: 150 psig / 10.3 bar for Type 6492H pilots or 25 psig / 1.7 bar for Type 6492L pilots

Droop

10% of outlet pressure setting

Typical Regulating Capacities

See Table 3 and Capacity Information section Main Valve Port Diameters and Flow Coefficients

BODY	' SIZE	POF DIAME		Regulating	Wide-Open	Km	
NPS	DN	In.	mm	Cv	C _v		
1 1-1/2 2	25 40 50	0 1-1/8		10 20 35	11 22 39	0.62	
2-1/2 3 4	65 80 100	1-5/8 2-1/16 2-3/8	41 52 60	48 66 78	53 73 86	0.71	

Maximum Material Temperature Capabilities⁽¹⁾ Cast Iron Main Valve and Pilot: 406°F / 208°C Steel Main Valve and Pilot: 500°F / 260°C Pressure Registration

External through downstream control line

Downstream Control Line Connection

NPS 1, 1-1/2 and 2 / DN 25, 40 and 50 Main Valve Sizes: 1/4 NPT in main valve cylinder spacer

NPS 2-1/2, 3 and 4 / DN 65, 80 and 100

Main Valve Sizes: 1/4 NPT in pilot body Pilot Spring Case Vent

Standard: 1/8 in. / 3.2 mm drilled hole **Optional:** 1/4 NPT internal tapping for pressure loading or on-off service

Approximate Weights

BODY	SIZE		APPROXIMATE WEIGHT					
NPS	DN	END CONNECTION	Lbs	kg				
1 1-1/2	25 40	NPT or Flanged NPT or Flanged	32 44	15 20				
2	50	NPT Flanged	55 67	25 30				
2-1/2 3 4	65 80 100	Flanged Flanged Flanged	90 115 165	41 52 75				

Construction Materials

Main Valve

Body and Body Flange: Cast iron or steel *Valve Plug:* Heat-treated 17-4PH Stainless steel *Cage:* Cast iron

Spiral Wound Gasket: 316L Stainless steel and Graphite

Spring, Lower Stem, Retaining Ring, Bolting and Cylinder Spacer: Steel or Plated steel Body and Cylinder Gaskets: Copper

Pistons, Seat Ring and Cylinders: Heat-treated 416 Stainless steel

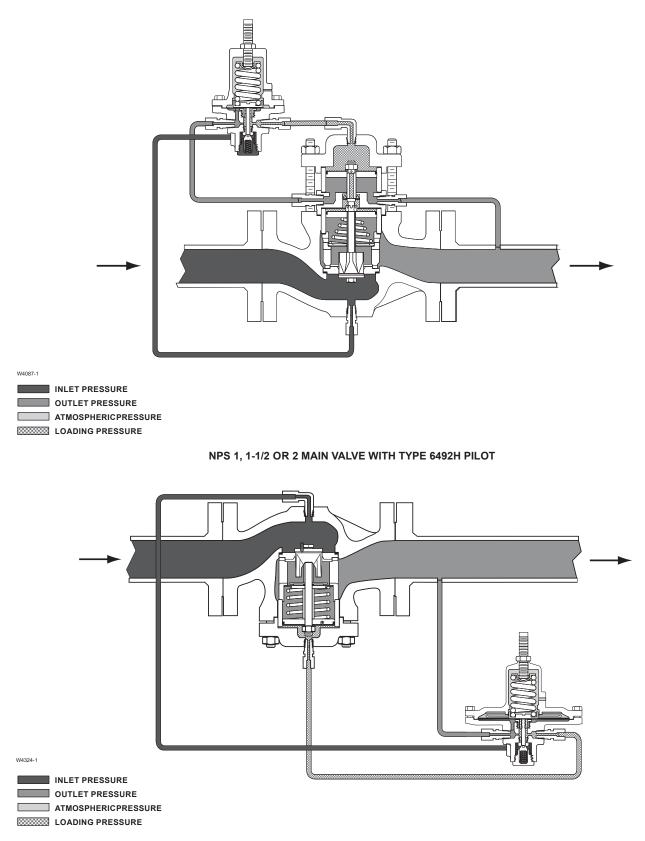
Piston Ring(s): Polytetrafluoroethylene (PTFE) *Piston Ring Retainer(s):* 302 Stainless steel *Stem Seal:* PTFE/Glass

Pilot

Body and Spring Case: Cast iron or Steel Seat Ring and Stem: Heat-treated 416 Stainless steel

Bellows and Bellows Retainer: Brass Plug, Plug Guide, Plug Spring, Diaphragms, Bleed Restriction and Inlet Screen: Stainless steel Diaphragm Gasket: Flexible Graphite Control Spring, Upper Spring Seat, Adjusting Screw, Bolting, Pipe Plug, Reducing Brushing and Diaphragm Plate (if used): Steel Tubing: Copper Fittings: Brass Pipe Plug: Steel

1. Pressure/temperature limits in this Bulletin, and any applicable code or standard limitations, must not be exceeded.



NPS 2-1/2, 3 OR 4 / DN 65, 80 OR 100 MAIN VALVE WITH TYPE 6492L PILOT

Figure 2. Operational Schematics for Standard-Pilot Constructions

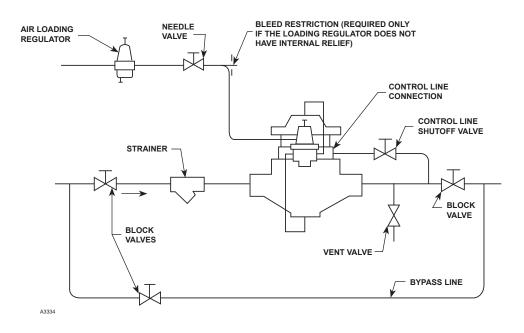


Figure 3. Typical Pressure-Loaded Pilot Installation

Principle of Operation

Pilot supply pressure is piped from the main valve inlet (Figure 2) to the pilot inlet connection. Downstream pressure registers on the main valve pistons through the downstream control line and then on the pilot diaphragm.

When increased downstream demand lowers the downstream pressure to a value below the setting of the pilot control spring, this spring forces the pilot valve plug open to increase the loading pressure on the main valve pistons. At the same time, the increased demand lowers the downstream pressure on the main valve piston(s). This opens the main valve plug, increasing flow to the downstream system to satisfy the increased demand and to restore downstream pressure to the setting of the pilot control spring.

Decreased downstream demand increases the downstream pressure registered on the pilot diaphragm. The increased pressure overcomes the force of the pilot control spring and allows the pilot valve plug spring to close the pilot valve plug. As the pilot valve plug closes, excess loading pressure bleeds to the downstream system through the pilot bleed restriction. At the same time, decreased downstream demand increases the downstream pressure registered on the main valve piston(s). This allows the main valve spring to close the main valve plug, reducing flow to the downstream system in response to the decreased demand.

With a pilot for pressure-loaded service (Figure 3), the operation is the same as for a standard pilot except that the pilot control spring force on the pilot valve plug is aided by pneumatic pressure from the loading device. With a pilot for on-off service, the only force acting on top of the pilot diaphragm is pneumatic pressure provided by the solenoid or switching valve.

Table 1. Outlet (Control) Pressure Ranges

	OUTLET (CONTROL)	PRESSURE RANGE					
Type 649	92L Pilot	Type 649	92H Pilot	PILOT SPRING PART NUMBER	PILOT SPRING COLOR CODE		
psig	bar	psig	bar				
2 to 6 5 to 15 13 to 25	0.14 to 0.41 0.34 to 1.0 0.90 to 1.7	10 to 30 25 to 75 70 to 150	0.69 to 2.1 1.7 to 5.2 4.8 to 10.3	1E395627022 1D745527142 1E395727192	Yellow Green Red		

Table 2. Maximum Outlet Pressures

PILOT TYPE	MAXIMUM OPERATING OUTLET PRESSURE	MAXIMUM EMERGENCY OUTLET PRESSURE (IF EXCEEDED, PRESSURE VESSEL INTEGRITY MAY NOT BE RETAINED AND PERSONAL INJURY OR PROPERTY DAMAGE COULD RESULT)							
		Cast iron Main Valve and Pilot Body	Steel Main Valve and Pilot Body						
With Type 6492H Pilot	150 psig / 10.3 bar	250 psig / 17.2 bar or main valve body rating limit, whichever is lower	300 psig / 20.7 bar or main valve body rating limit, whichever is lower						
With Type 6492L Pilot	25 psig / 1.7 bar	100 psig / 6.9 bar	100 psig / 6.9 bar						

Table 3. Flow Capacities in U.S. Gallons per Minute (I/min)⁽¹⁾ of Water

	PRESSURE				MAIN VALVE BODY SIZE, NPS / DN												
	TING RD PILOT)					1/	25			1-1/2	2 / 40			2 /	50		
OR COMBINATION OF SETTING PLUS LOADING		PILOT TYPE NUMBER	INL PRESS		Mini	mum	Maxi	mum	Mini	mum	Maxi	mum	Minimum Ma			Maximum	
psig	bar		psig	bar	gal/ min	l/min	gal/ min	l/min	gal/ min	l/min	gal/ min	l/min	gal/ min	l/min	gal/ min	l/min	
10	0.69	6492H or 6492L	30 60 160	2.1 4.1 11.0	2.2 3.5 6.1	8.33 13.2 23.1	45 67 100	170 254 379	4.5 7.1 12	17.0 26.9 45.4	89 140 210	337 530 795	8.9 14 24	33.7 53.0 90.8	160 230 360	606 871 1363	
20	1.4	6492H or 6492L	40 70 170	2.8 4.8 11.7	2.2 2.5 6.1	8.33 9.46 23.1	45 67 110	170 254 416	4.5 7.1 12	17.0 26.9 45.4	89 130 210	337 492 795	8.9 14 24	33.7 53.0 90.8	160 230 370	606 871 1400	
50	3.4		70 100 130 150 200	4.8 6.9 9.0 10.3 13.8	2.2 3.5 4.5 5.0 6.1	8.33 13.2 17.0 18.9 23.1	45 67 89 100 110	170 254 337 379 416	4.5 7.1 8.9 10 12	17.0 26.9 33.7 37.9 45.4	89 130 180 200 230	337 492 681 757 871	8.9 14 18 20 24	33.7 53.0 68.1 75.7 90.8	160 230 310 350 400	606 871 1173 1325 1514	
80	5.5	6492H	100 130 160 200 230	6.9 9.0 11.0 13.8 15.9	2.2 3.5 4.5 5.5 6.1	8.33 13.2 17.0 20.8 23.1	45 67 89 110 120	170 254 337 416 454	4.5 7.1 8.9 11 12	17.0 26.9 33.7 41.6 45.4	89 130 180 220 240	337 492 681 833 908	8.9 14 18 22 24	33.7 53.0 68.1 83.3 90.8	160 230 310 380 430	606 871 1173 1438 1628	
100	6.9		120 150 200 250	8.3 10.3 13.8 17.2	2.2 3.5 5.0 6.1	8.33 13.2 18.9 23.1	45 67 100 120	170 254 379 454	4.5 7.1 10 12	17.0 26.9 37.9 45.4	89 130 200 240	337 492 757 908	8.9 14 20 24	33.7 53.0 75.7 90.8	160 230 350 430	606 871 1325 1628	
150	10.3		170 200 250 300	11.7 13.8 17.2 20.7	2.2 3.5 5.0 6.1	8.33 13.2 18.9 23.1	45 67 100 120	170 254 379 454	4.5 7.1 10 12	17.0 26.9 37.9 45.4	89 130 200 240	337 492 757 908	8.9 14 20 24	33.7 53.0 75.7 90.8	160 230 350 430	606 871 1325 1628	

If capacities are desired on m³/hr, multiply U.S. GPM by 0.2271.
Values shown do not consider the maximum effective pressure drop. The maximum effective pressure drop should be checked for each set of specific application conditions, where ΔP_{eff} = K_m P_{1abs}. Choked flow will occur if the maximum effective pressure drop is exceeded.

	SURE SETTING		MAIN V								AIN VALVE BODY SIZE, NPS / DN							
	D PILOT) OR OF SETTING PLUS		INLET		2-1/2 / 65					3 /	80			4 /	100			
LOADING PRESSURE (OPTIONAL PILOT) ⁽²⁾		PILOT TYPE NUMBER	PRESS	PRESSURE ⁽²⁾		mum	Maxi	mum	Mini	mum	Maximum		Minimum		Maximum			
psig	bar		psig	bar	gal/ min	l/min	gal/ min	l/min	gal/ min	l/min	gal/ min	l/min	gal/ min	l/min	gal/ min	l/mi		
10	0.69	6492H or 6492L	30 60 160	2.1 4.1 11.0	11 18 31	41.6 68.1 117	210 340 530	795 1287 2006	16 25 43	60.6 94.6 163	300 470 730	1136 1779 2763	 28 49	 106 185	 550 860	208 325		
20	1.4	6492H or 6492L	40 70 170	2.8 4.8 11.7	11 18 31	41.6 68.1 117	210 340 550	795 1287 2082	16 25 43	60.6 94.6 163	300 470 750	1136 1779 2839	18 28 49	68.1 106 185	350 550 890	132 208 336		
50	3.4		70 100 130 150 200	4.8 6.9 9.0 10.3 13.8	11 18 22 25 31	41.6 68.1 83.3 94.6 117	210 340 430 480 590	795 1287 1628 1817 2233	16 25 31 35 43	60.6 94.6 117 132 163	300 470 590 660 810	1136 1779 2233 2498 3066	18 28 36 40 49	68.1 106 136 151 185	350 550 700 780 960	132 208 265 295 363		
80	5.5	6492H	100 130 160 200 230	6.9 9.0 11.0 13.8 15.9	11 18 22 27 31	41.6 68.1 83.3 102 117	210 340 430 230 590	795 1287 1628 871 2233	16 25 31 38 43	60.6 94.6 117 144 163	300 470 590 720 810	1136 1779 2233 2725 3066	18 28 36 44 49	68.1 106 136 167 185	350 550 700 850 960	132 208 265 321 363		
100	6.9	6492H	120 150 200 250	8.3 10.3 13.8 17.2	11 18 25 31	41.6 68.1 94.6 117	210 340 430 480 590	795 1287 1628 1817 2233	16 25 35 43	60.6 94.6 132 163	300 470 660 810	1136 1779 2498 3066	18 28 40 49	68.1 106 151 185	350 550 780 960	132 208 295 363		
150	10.3		170 200 250 300	11.7 13.8 17.2 20.7	11 18 25 31	41.6 68.1 94.6 117	210 340 480 590	795 1287 1817 2233	16 25 35 43	60.6 94.6 132 163	300 470 660 810	1136 1779 2498 3066	18 28 40 49	68.1 106 151 185	350 550 780 960	132 208 295 363		

Table 3. Flow Capacities in U.S. Gallons per Minute (I/min)⁽¹⁾ of Water (continued)

3/hr, multiply U.3

2. Values shown do not consider the maximum effective pressure drop. The maximum effective pressure drop should be checked for each set of specific application conditions, where $\Delta P_{eff} = K_m P_{1abs}$. Choked flow will occur if the maximum effective pressure drop is exceeded.

Installation

The Type 92W regulator should be installed and used in accordance with governmental codes and regulations. Although this regulator minimizes leakage under shutoff conditions, downstream overpressure protection must be provided by the user. The pressure and temperature limitations in the specifications table must be observed and the downstream equipment protected.

A Type 92W regulator may be installed in any orientation, but to obtain maximum flow capacities in some instances, outlet piping will have to be swaged up above the given body size. Liquid pressure control systems should be designed using good engineering practices to eliminate quick starting or stopping of the flow stream, which can produce water hammer.

A downstream control line is required but is not furnished with the Type 92W regulator. Additionally, an adjustable loading pressure regulator and loading pressure piping are required for pressure-loading pilot regulators, while an on-off or solenoid valve is required for on-off pilot regulators.

Capacity Information

Table 3 gives maximum and minimum regulating capacities in U.S. gallons per minute of water (multiply by 0.2271 to convert to cubic meters per hour of water). To determine regulating capacities at pressure settings not given in Table 3 or to determine wide-open capacities for relief sizing at any inlet pressure, use the Catalog 10 liquid sizing procedures in conjunction with the appropriate liquid sizing coefficients (C_v and K_m). Convert to cubic meters per hour according to the preceding paragraph if necessary.

Ordering Information

When ordering, specify:

- Temperature range
- Inlet pressure range (maximum, normal, minimum)
- Outlet pressure setting
- Flow rate range (maximum, normal, minimum)
- Body size

Refer to the Specifications on page 2. Review the descriptions to the right of each specification, and specify the desired choice wherever there is a selection to be made. If not otherwise specified, the pilot control spring is factory-set at the approximate mid-range.

Be sure to specify the type of regulator desired (standard pilot or pilot with optional tapped spring case). Refer to separate bulletins for information on loading regulators for use with pressure-loaded pilots.

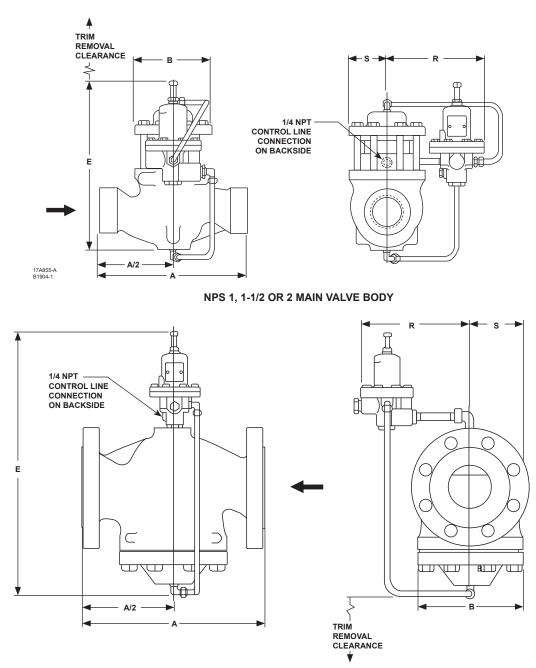




Figure 4. Dimensions

Table 4. Dimension

	MAIN		A												F	R					
VAL BODY	VE	NPT		CL125 FF or CL150 RF Flanged		CL250 CL30 Flan	0 RF	CL60 Flan			В	E (MAXI	E MUM)	Type 6 Pil		Type (Pil	6492L ot		S	REM	RIM OVAL RANCE
NPS	DN	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1 1-1/2 2	25 40 50	8.25 9.88 11.25	210 251 286	7.25 8.75 10.00	184 222 254	7.75 9.25 10.50	197 235 267	8.25 9.88 11.25	210 251 286	3.88 5.38 5.88	98.6 137 149	11.69 12.19 13.00	297 310 330	8.50 8.81 9.06	216 224 230	9.88 10.19 10.44	251 259 265	1.94 2.69 2.94	49.3 68.3 74.7	2.75	69.8
2-1/2 3 4	65 80 100			10.88 11.75 13.88	276 298 353	11.50 12.50 14.50	292 317 368	12.25 13.25 15.50	311 337 394	6.56 7.38 8.62	167 187 219	17.19 18.25 20.44	437 464 519	8.75 8.75 10.38	222 222 264	10.12 10.12 11.75	257 257 298	3.28 3.69 4.31	83.3 93.7 109	3.12 3.12 5.00	79.2 79.2 127

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